

GENESYS™ 5kW

RELIABILITY

DATA

DWG: IA761-79-01		
APPD	CHK	DWG
 16/10/17	Yanniv 09/10/2017	Urim 9.10.17

TDK-LAMBDA

INDEX	PAGE
1.MTBF; Calculated Value of MTBF	R-3
2.Components Derating	R-4~9
3.Main Components Temperature Rise	R-10~15
4.Elec. Capacitors Computed Life	R-16
5.Abnormal Test	R-17~22
6.Vibration Test	R-23

The above data is typical value. As all units have nearly the same characteristics, the data to be considered as ability value.

M.T.B.F.**Model: G10-500 3P400**

Calculation based on parts stress reliability projection of Telcordia (Bellcore)
 "Reliability Prediction Procedure for Electronic Equipment" Document number TR-322, Issue5
 Individual failure λ_{SS} is calculated from electrical stress and temperature rise of each device.

$$MTBF = \frac{1}{\lambda_{equip}} = \frac{1}{\pi_E \sum_{i=1}^m N_i \cdot \lambda_{SSI}} \times 10^9 \text{ (hours)}$$

$$\lambda_{SSI} = \lambda_{Gi} \cdot \pi_{Qi} \cdot \pi_{Si} \cdot \pi_{Ti}$$

- λ_{equip} : Total Equipment failure rate (FITs = Failures in 10^9 hours)
- λ_{Gi} : Generic failure rate for the i th device
- π_{Qi} : Quality factor for the i th device
- π_{Si} : Stress factor for the i th device
- π_{Ti} : Temperature factor for the i th device
- m : Number of different device types
- N_i : Quantity of i th device type
- π_E : Equipment environmental factor

Conditions:

Ta=25C°
 GB - Ground, Bening
 Vout=10V
 Iout=500A

M.T.B.F. = 378413 (HOURS)

2.COMPONENT DERATING

G 5kW SERIES

Calculation method

(1) Conditions

Input:	Nominal
Output:	Vout - 100%, Iout - 100%
Ambient temperature:	50°C
Mounting Method:	Standard Mounting

(2) Semiconductors

Compared with maximum junction temperature and actual one which is calculated on case temperature, power dissipation and thermal impedance.

(3) IC, Resistors, Capacitors, etc.

Ambient temperature, operating conditions and power dissipation are within derating criteria.

(4) Calculation method of thermal impedance:

$$\Theta_{j-a} = \frac{T_j(\max) - T_a}{P_c(\max)} \quad \Theta_{j-c} = \frac{T_j(\max) - T_c}{P_c(\max)} \quad \Theta_{j-l} = \frac{T_j(\max) - T_l}{P_c(\max)}$$

Tc : Case Temperature at Start Point of Derating; 25°C in General

Ta : Ambient Temperature at Start Point of Derating; 25°C in General

Pc(max) : Maximum Power Dissipation

Tj(max) : Maximum Junction temperature

Θ_{j-c} : Thermal Impedance between Junction and Case

Θ_{j-a} : Thermal Impedance between Junction and Air

Θ_{j-l} : Thermal Impedance between Junction and Lead

Vin = 170Vac

Load = 100%

Ta=50°C

INPUT 3-PHASE 200V

D6 GBJ2506-F DIODES	Tjmax= 150 °C Pd = 18.34 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.6 °C/W ΔTc = 55.0 °C Tj = 116.0 °C	Pmax = --- W Tc = 105.0 °C D.F. = 77.3 %
D13 GBJ2506-F DIODES	Tjmax= 150 °C Pd = 18.34 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.6 °C/W ΔTc = 55.0 °C Tj = 116.0 °C	Pmax = --- W Tc = 105.0 °C D.F. = 77.3 %
D14 GBJ2506-F DIODES	Tjmax= 150 °C Pd = 18.34 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.6 °C/W ΔTc = 55.0 °C Tj = 116.0 °C	Pmax = --- W Tc = 105.0 °C D.F. = 77.3 %
A6 MIP2E4DMY MATSUSHITA	Tjmax= 150 °C Pd = 0.71 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 3.0 °C/W ΔTc = 24.0 °C Tj = 76.1 °C	Pmax = --- W Tc = 74.0 °C D.F. = 50.8 %
A7 MIP2E4DMY MATSUSHITA	Tjmax= 150 °C Pd = 0.99 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 3.0 °C/W ΔTc = 26.0 °C Tj = 79.0 °C	Pmax = --- W Tc = 76.0 °C D.F. = 52.6 %
A8 MIP2E2DMUL PANASONIC	Tjmax= 150 °C Pd = 1.23 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 10.0 °C/W ΔTc = 40.0 °C Tj = 102.3 °C	Pmax = --- W Tc = 90.0 °C D.F. = 68.2 %

Vin = 342Vac

Load = 100%

Ta=50°C

INPUT 3-PHASE 400V

D9 D45XT160-7000 SHINDENGEN	Tjmax= 150 °C Pd = 9.5 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.3 °C/W ΔTc = 24.0 °C Tj = 76.9 °C	Pmax = --- W Tc = 74.0 °C D.F. = 51.2 %
Q8 TN5050H-12WY ST	Tjmax= 150 °C Pd = 14 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.6 °C/W ΔTc = 24.0 °C Tj = 82.4 °C	Pmax = --- W Tc = 74.0 °C D.F. = 54.9 %
A2 MIP2E4DMY MATSUSHITA	Tjmax= 150 °C Pd = 0.72 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 3.0 °C/W ΔTc = 15.0 °C Tj = 67.2 °C	Pmax = --- W Tc = 65.0 °C D.F. = 44.8 %
A3 MIP2E4DMY MATSUSHITA	Tjmax= 150 °C Pd = 0.87 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 3.0 °C/W ΔTc = 30.0 °C Tj = 82.6 °C	Pmax = --- W Tc = 80.0 °C D.F. = 55.1 %
A5 MIP2E2DMUL PANASONIC	Tjmax= 150 °C Pd = 0.87 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 10.0 °C/W ΔTc = 20.0 °C Tj = 78.7 °C	Pmax = --- W Tc = 70.0 °C D.F. = 52.5 %

Vin = 170Vac

Load = 100%

Ta=50°C

PFC200

Q8 TK39N60W,S1VF Toshiba	Tjmax= 150 °C Pd = 11.38 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.5 °C/W ΔTc = 36.2 °C Tj = 91.5 °C	Tc = 86.2 °C D.F. = 61.0 %	W
Q9 TK39N60W,S1VF Toshiba	Tjmax= 150 °C Pd = 11.38 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.5 °C/W ΔTc = 32.5 °C Tj = 87.8 °C	Tc = 82.5 °C D.F. = 58.5 %	W
Q10 TK39N60W,S1VF Toshiba	Tjmax= 150 °C Pd = 11.38 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.5 °C/W ΔTc = 39.5 °C Tj = 94.8 °C	Tc = 89.5 °C D.F. = 63.2 %	W
Q11 TK39N60W,S1VF Toshiba	Tjmax= 150 °C Pd = 11.38 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.5 °C/W ΔTc = 33.7 °C Tj = 89.0 °C	Tc = 83.7 °C D.F. = 59.3 %	W
D5 IDH06G65C5 Toshiba	Tjmax= 150 °C Pd = 5.46 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 2.4 °C/W ΔTc = 23.4 °C Tj = 86.5 °C	Tc = 73.4 °C D.F. = 57.7 %	W
D6 IDH06G65C5 Toshiba	Tjmax= 150 °C Pd = 5.46 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 2.4 °C/W ΔTc = 22.0 °C Tj = 85.1 °C	Tc = 72.0 °C D.F. = 56.7 %	W
D7 IDH06G65C5 Toshiba	Tjmax= 150 °C Pd = 5.46 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 2.4 °C/W ΔTc = 26.6 °C Tj = 89.7 °C	Tc = 76.6 °C D.F. = 59.8 %	W
D8 IDH06G65C5 Toshiba	Tjmax= 150 °C Pd = 5.46 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 2.4 °C/W ΔTc = 30.0 °C Tj = 93.1 °C	Tc = 80.0 °C D.F. = 62.1 %	W

Vin = 342Vac

Load = 100%

Ta=50°C

PFC400

Q8 STW20N95K5 ST	Tjmax= 150 °C Pd = 13.98 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.5 °C/W ΔTc = 32.0 °C Tj = 89.0 °C	Tc = 82.0 °C D.F. = 59.3 %	W
Q9 STW20N95K5 ST	Tjmax= 150 °C Pd = 13.98 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.5 °C/W ΔTc = 32.0 °C Tj = 89.0 °C	Tc = 82.0 °C D.F. = 59.3 %	W
Q10 STW20N95K5 ST	Tjmax= 150 °C Pd = 13.98 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.5 °C/W ΔTc = 39.6 °C Tj = 96.6 °C	Tc = 89.6 °C D.F. = 64.4 %	W
Q11 STW20N95K5 ST	Tjmax= 150 °C Pd = 13.98 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.5 °C/W ΔTc = 39.5 °C Tj = 96.5 °C	Tc = 89.5 °C D.F. = 64.3 %	W
D5 STTH810D ST	Tjmax= 175 °C Pd = 1.69 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 2.5 °C/W ΔTc = 15.0 °C Tj = 69.2 °C	Tc = 65.0 °C D.F. = 39.6 %	W
D6 STTH810D ST	Tjmax= 175 °C Pd = 1.69 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 2.5 °C/W ΔTc = 15.0 °C Tj = 69.2 °C	Tc = 65.0 °C D.F. = 39.6 %	W
D7 STTH810D ST	Tjmax= 175 °C Pd = 1.69 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 2.5 °C/W ΔTc = 15.0 °C Tj = 69.2 °C	Tc = 65.0 °C D.F. = 39.6 %	W
D8 STTH810D ST	Tjmax= 175 °C Pd = 1.69 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 2.5 °C/W ΔTc = 15.0 °C Tj = 69.2 °C	Tc = 65.0 °C D.F. = 39.6 %	W

Vin = 342Vac Load = 100% Ta=50°C **PFC480**

Q8 SCT20N120 ST	Tjmax= 200 °C Pd = 17.57 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 1.0 °C/W ΔTc = 32.2 °C Tj = 99.8 °C	Pmax = 175.0 W Tc = 82.2 °C D.F. = 49.9 %
Q9 SCT20N120 ST	Tjmax= 200 °C Pd = 17.57 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 1.0 °C/W ΔTc = 34.0 °C Tj = 101.6 °C	Pmax = 175.0 W Tc = 84.0 °C D.F. = 50.8 %
Q10 SCT20N120 ST	Tjmax= 200 °C Pd = 17.57 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 1.0 °C/W ΔTc = 55.7 °C Tj = 123.3 °C	Pmax = 175.0 W Tc = 105.7 °C D.F. = 61.6 %
Q11 SCT20N120 ST	Tjmax= 200 °C Pd = 17.57 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 1.0 °C/W ΔTc = 49.1 °C Tj = 116.7 °C	Pmax = 175.0 W Tc = 99.1 °C D.F. = 58.3 %
D5 STTH810D ST	Tjmax= 175 °C Pd = 1.717 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 2.5 °C/W ΔTc = 12.6 °C Tj = 66.9 °C	Pmax = 250.0 W Tc = 62.6 °C D.F. = 38.2 %
D6 STTH810D ST	Tjmax= 175 °C Pd = 1.717 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 2.5 °C/W ΔTc = 12.6 °C Tj = 66.9 °C	Pmax = 250.0 W Tc = 62.6 °C D.F. = 38.2 %
D7 STTH810D ST	Tjmax= 175 °C Pd = 1.717 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 2.5 °C/W ΔTc = 15.0 °C Tj = 69.3 °C	Pmax = 250.0 W Tc = 65.0 °C D.F. = 39.6 %
D8 STTH810D ST	Tjmax= 175 °C Pd = 1.717 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 2.5 °C/W ΔTc = 15.0 °C Tj = 69.3 °C	Pmax = 250.0 W Tc = 65.0 °C D.F. = 39.6 %

Vin = 170Vac Load = 100% Ta=40°C DC/DC 10V

Q1 FMW30N60S1HF Fuji	Tjmax= 150 °C Pd = 13.15 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.57 °C/W ΔTc = 52.0 °C Tj = 109.5 °C D.F. = 73.0 %	Pmax = 220.0 W Tc = 102.0 °C
Q2 FMW30N60S1HF Fuji	Tjmax= 150 °C Pd = 13.15 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.57 °C/W ΔTc = 60.0 °C Tj = 117.5 °C D.F. = 78.3 %	Pmax = 220.0 W Tc = 110.0 °C
Q5 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.41 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.96 °C/W ΔTc = 51.5 °C Tj = 106.7 °C D.F. = 71.1 %	Pmax = 130.0 W Tc = 101.5 °C
Q6 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.39 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.96 °C/W ΔTc = 49.0 °C Tj = 104.2 °C D.F. = 69.4 %	Pmax = 130.0 W Tc = 99.0 °C
Q9 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.58 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.96 °C/W ΔTc = 49.0 °C Tj = 104.4 °C D.F. = 69.6 %	Pmax = 130.0 W Tc = 99.0 °C
Q10 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 6.64 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.96 °C/W ΔTc = 46.5 °C Tj = 102.9 °C D.F. = 68.6 %	Pmax = 130.0 W Tc = 96.5 °C
Q17,Q19,Q21 IPP023N04N G Infineon	Tjmax= 175 °C Pd = 0.65 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.9 °C/W ΔTc = 51.0 °C Tj = 101.6 °C D.F. = 58.0 %	Pmax = 167.0 W Tc = 101.0 °C
Q23~Q27 IPP023N04N G Infineon	Tjmax= 175 °C Pd = 0.65 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.9 °C/W ΔTc = 51.0 °C Tj = 101.6 °C D.F. = 58.0 %	Pmax = 167.0 W Tc = 101.0 °C
D4 IDH10G65C5 Infineon	Tjmax= 175 °C Pd = 2.6 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 1.7 °C/W ΔTc = 40.1 °C Tj = 94.5 °C D.F. = 54.0 %	Pmax = --- W Tc = 90.1 °C

Vin = 170Vac Load = 90% Ta=50°C DC/DC 10V

Q1 FMW30N60S1HF Fuji	Tjmax= 150 °C Pd = 13.15 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.57 °C/W ΔTc = 52.0 °C Tj = 109.5 °C D.F. = 73.0 %	Pmax = 220.0 W Tc = 102.0 °C
Q2 FMW30N60S1HF Fuji	Tjmax= 150 °C Pd = 13.15 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.57 °C/W ΔTc = 60.0 °C Tj = 117.5 °C D.F. = 78.3 %	Pmax = 220.0 W Tc = 110.0 °C
Q5 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.41 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.96 °C/W ΔTc = 51.5 °C Tj = 106.7 °C D.F. = 71.1 %	Pmax = 130.0 W Tc = 101.5 °C
Q6 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.39 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.96 °C/W ΔTc = 49.0 °C Tj = 104.2 °C D.F. = 69.4 %	Pmax = 130.0 W Tc = 99.0 °C
Q9 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.58 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.96 °C/W ΔTc = 49.0 °C Tj = 104.4 °C D.F. = 69.6 %	Pmax = 130.0 W Tc = 99.0 °C
Q10 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 6.64 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.96 °C/W ΔTc = 46.5 °C Tj = 102.9 °C D.F. = 68.6 %	Pmax = 130.0 W Tc = 96.5 °C
Q17,Q19,Q21 IPP023N04N G Infineon	Tjmax= 175 °C Pd = 0.65 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.9 °C/W ΔTc = 51.0 °C Tj = 101.6 °C D.F. = 58.0 %	Pmax = 167.0 W Tc = 101.0 °C
Q23~Q27 IPP023N04N G Infineon	Tjmax= 175 °C Pd = 0.65 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.9 °C/W ΔTc = 51.0 °C Tj = 101.6 °C D.F. = 58.0 %	Pmax = 167.0 W Tc = 101.0 °C
D4 IDH10G65C5 Infineon	Tjmax= 175 °C Pd = 2.6 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 1.7 °C/W ΔTc = 40.1 °C Tj = 94.5 °C D.F. = 54.0 %	Pmax = --- W Tc = 90.1 °C

Vin = 170Vac

Load = 100%

Ta=50°C

DC/DC 600V

Q1 FMW30N60S1HF Fuji	Tjmax= 150 °C Pd = 13.37 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.57 °C/W ΔTc = 52.0 °C Tj = 109.6 °C	Pmax = 220.0 W Tc = 102.0 °C D.F. = 73.1 %
Q2 FMW30N60S1HF Fuji	Tjmax= 150 °C Pd = 11.18 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.57 °C/W ΔTc = 60.0 °C Tj = 116.4 °C	Pmax = 220.0 W Tc = 110.0 °C D.F. = 77.6 %
Q5 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 4.78 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.96 °C/W ΔTc = 37.0 °C Tj = 91.6 °C	Pmax = 130.0 W Tc = 87.0 °C D.F. = 61.1 %
Q6 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 4.73 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.96 °C/W ΔTc = 38.0 °C Tj = 92.5 °C	Pmax = 130.0 W Tc = 88.0 °C D.F. = 61.7 %
Q9 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5.24 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.96 °C/W ΔTc = 36.0 °C Tj = 91.0 °C	Pmax = 130.0 W Tc = 86.0 °C D.F. = 60.7 %
Q10 FMV40N60S1 Fuji	Tjmax= 150 °C Pd = 5 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 0.96 °C/W ΔTc = 38.0 °C Tj = 92.8 °C	Pmax = 130.0 W Tc = 88.0 °C D.F. = 61.9 %
D31~D35 IDH02SG120 Infineon	Tjmax= 175 °C Pd = 3.414 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 2.0 °C/W ΔTc = 40.5 °C Tj = 97.3 °C	Pmax = --- W Tc = 90.5 °C D.F. = 55.6 %
D4 IDH10G65C5 Infineon	Tjmax= 175 °C Pd = 2.2 W Tj = Tc + (θ j-c x Pd) =>	θj-c = 1.7 °C/W ΔTc = 40.0 °C Tj = 93.7 °C	Pmax = --- W Tc = 90.0 °C D.F. = 53.6 %

3. Main Components Temperature Rise

G10-500 3Φ200

Location No.	Parts Name	ΔT Temperature Rise (°C)	
		Standard Mounting	
DC-DC	T3 IN	Transformer	84.7
	T3 Core	Transformer	55.7
	Q19	Mosfet	56.8
	Q9	Mosfet	40.7
	Q2	Mosfet	56.0
	D4	Diode	36.0
	Q32	Mosfet	33.4
	L3 IN	Choke	58.8
	L3 Core	Choke	39.3
	C5	E-Cap	40.7
	C17	E-Cap	26.9
	R99	Shunt	64.0
PFC200	L1 Core	Choke	18.3
	L1 IN	Choke	47.5
	D7	Diode	29.4
	Q8	Mosfet	44.5
	C21	E-Cap	16.5
OUTPUT FILTER	C8	E-Cap	33.6
	C1	E-Cap	34.0
	L1 Core	Choke	33.6
INPUT200	D13	Bridge	27.6
	RL1	Relay	30.6
	A8	Top-Switch	40.0
	A7	Top-Switch	25.7
	T1	Transformer	15.3
	T2	Transformer	32.8
	C46	E-Cap	9.8
	C19	E-Cap	23.6
	C38	E-Cap	15.4
	C43	E-Cap	20.6

Conditions:

Standard Mounting	
Ta	40°C
Input Voltage	170~265V
Output Voltage	10V
Output Current	500A

3. Main Components Temperature Rise

G10-500 3Φ200

Location No.	Parts Name	ΔT Temperature Rise (°C)	
		Standard Mounting	
DC-DC	T3 IN	Transformer	72.0
	T3 Core	Transformer	46.4
	Q19	Mosfet	50.2
	Q9	Mosfet	35.0
	Q2	Mosfet	48.2
	D4	Diode	39.0
	Q32	Mosfet	32.3
	L3 IN	Choke	49.1
	L3 Core	Choke	34.2
	C5	E-Cap	36.3
	C17	E-Cap	22.0
	R99	Shunt	55.4
	L1 Core	Choke	18.3
	L1 IN	Choke	47.5
PFC200	D7	Diode	29.4
	Q8	Mosfet	44.5
	C21	E-Cap	16.5
	C8	E-Cap	28.0
	C1	E-Cap	29.1
OUTPUT FILTER	L1 Core	Choke	28.3
	D13	Bridge	27.6
	RL1	Relay	30.6
INPUT200	A8	Top-Switch	40.0
	A7	Top-Switch	25.7
	T1	Transformer	15.3
	T2	Transformer	32.8
	C46	E-Cap	9.8
	C19	E-Cap	23.6
	C38	E-Cap	15.4
	C43	E-Cap	20.6

Conditions:

Standard Mounting	
Ta	50°C
Input Voltage	170~265V
Output Voltage	10V
Output Current	450A

3.Main Components Temperature Rise

G10-500 3Φ400

Location No.	Parts Name	ΔT Temperature Rise (°C)	
		Standard Mounting	
DC-DC	T3 IN	Transformer	83.3
	T3 Core	Transformer	54.3
	Q19	Mosfet	54.0
	Q9	Mosfet	34.2
	Q2	Mosfet	49.4
	D4	Diode	38.9
	Q32	Mosfet	33.4
	L3 IN	Choke	56.8
	L3 Core	Choke	37.4
	C5	E-Cap	39.5
	C17	E-Cap	22.4
	R99	Shunt	63.1
PFC400	L2 Core	Choke	15.7
	L2 IN	Choke	49.8
	D8	Diode	11.1
	Q11	Mosfet	44.6
	C21	E-Cap	17.8
OUTPUT FILTER	C8	E-Cap	35.5
	C1	E-Cap	33.5
	L1 Core	Choke	27.7
INPUT400	D9	Bridge	46.0
	L2	Choke	38.0
	A3	Top-Switch	20.2
	A5	Top-Switch	30.3
	T1	Transformer	12.8
	T2	Transformer	30.6
	C35	E-Cap	7.1
	C5	E-Cap	18.8
	C32	E-Cap	13.5
	C10	E-Cap	18.6

Conditions:

Standard Mounting	
Ta	40°C
Input Voltage	342~460V
Output Voltage	10V
Output Current	500A

3. Main Components Temperature Rise

G10-500 3Φ400

Location No.	Parts Name	ΔT Temperature Rise (°C)	
		Standard Mounting	
DC-DC	T3 IN	Transformer	69.8
	T3 Core	Transformer	46.4
	Q19	Mosfet	45.9
	Q9	Mosfet	29.9
	Q2	Mosfet	44.7
	D4	Diode	35.4
	Q32	Mosfet	28.7
	L3 IN	Choke	47.2
	L3 Core	Choke	31.4
	C5	E-Cap	33.0
	C17	E-Cap	19.7
	R99	Shunt	53.1
	L2 Core	Choke	15.7
	L2 IN	Choke	49.8
PFC400	D8	Diode	11.1
	Q11	Mosfet	44.6
	C21	E-Cap	17.8
	C8	E-Cap	28.3
	C1	E-Cap	27.8
OUTPUT FILTER	L1 Core	Choke	23.5
	D9	Bridge	46.0
	L2	Choke	38.0
INPUT400	A3	Top-Switch	20.2
	A5	Top-Switch	30.3
	T1	Transformer	12.8
	T2	Transformer	30.6
	C35	E-Cap	7.1
	C5	E-Cap	18.8
	C32	E-Cap	13.5
	C10	E-Cap	18.6

Conditions:

Standard Mounting	
Ta	50°C
Input Voltage	342~460V
Output Voltage	10V
Output Current	450A

3.Main Components Temperature Rise

G600-8.5 3Φ200

Location No.	Parts Name	ΔT Temperature Rise (°C)	
		Standard Mounting	
DC-DC	Q2	Mosfet	59.1
	D34	Diode	40.4
	Q10	Mosfet	39.8
	T3 IN	Transformer	79.9
	T3 Core	Transformer	43.9
	Q16	Mosfet	29.8
	L1	Choke	34.3
	L2	Choke	65.1
	L2 Core	Choke	38.7
	R99	Shunt	32.0
	C5	E-Cap	29.6
	C8	E-Cap	28.4
PFC200	L1 Core	Choke	55.4
	L1 IN	Choke	18.3
	D7	Diode	47.5
	Q8	Mosfet	29.4
	C21	E-Cap	44.5
OUTPUT FILTER	L1	Choke	27.5
	C14	E-Cap	25.6
	C4	E-Cap	19.5
INPUT200	D13	Bridge	28.3
	RL1	Relay	27.6
	A8	Top-Switch	30.6
	A7	Top-Switch	40.0
	T1	Transformer	25.7
	T2	Transformer	15.3
	C46	E-Cap	32.8
	C19	E-Cap	9.8
	C38	E-Cap	23.6
	C43	E-Cap	15.4

Conditions:

Standard Mounting	
Ta	50°C
Input Voltage	170V~265V
Output Voltage	600V
Output Current	8.50A

3.Main Components Temperature Rise

G600-8.5 3Φ400

Location No.	Parts Name	ΔT Temperature Rise (°C)	
		Standard Mounting	
DC-DC	Q2	Mosfet	59.1
	D34	Diode	40.4
	Q10	Mosfet	39.8
	T3 IN	Transformer	79.9
	T3 Core	Transformer	43.9
	Q16	Mosfet	29.8
	L1	Choke	34.3
	L2	Choke	65.1
	L2 Core	Choke	38.7
	R99	Shunt	32.0
	C5	E-Cap	29.6
	C8	E-Cap	28.4
PFC400	L2 Core	Choke	15.7
	L2 IN	Choke	49.8
	D8	Diode	11.1
	Q11	Mosfet	44.6
	C21	E-Cap	17.8
OUTPUT FILTER	L1	Choke	27.5
	C14	E-Cap	25.6
	C4	E-Cap	19.5
INPUT400	D9	Bridge	46.0
	L2	Choke	38.0
	A3	Top-Switch	20.2
	A5	Top-Switch	30.3
	T1	Transformer	12.8
	T2	Transformer	30.6
	C35	E-Cap	7.1
	C5	E-Cap	18.8
	C32	E-Cap	13.5
	C10	E-Cap	18.6

Conditions:

Standard Mounting	
Ta	50°C
Input Voltage	342~460V
Output Voltage	600V
Output Current	8.5A

4.ELECTROLYTIC CAPACITORS LIFE TIME ESTIMATION

MODEL	COMPUTED LIFE (year) at Tambient		
	30°C	40°C	50°C
G10V-500A	11.8	5.9	2.9
G600V-8.5A	15	15	8.1

$$\text{FORMULA } L = L_0 \times 2^{\frac{105-T_c}{10}} \text{ (years)}$$

L: Elec.capacitor computed life (24 hours per day,365 days operation)

L₀: Guarantee life for Elec.capacitor

T_c: Case temperature of Elec.capacitor

Standard Mounting	
Input Voltage	Nom.
Output Voltage	100%
Output Current	100%

5. ABNORMAL TEST

Condition: Ta:25°C Input:230VAC Vout:100% Iout:100%

INPUT 3P200

No.	Test Position	Failure Mode	Study result (prediction of the phenomena)												Note								
			Short	Open	Fire	Slight Smoke	Smoke	Burst	Smell	Red Hot	Damaged	Fuse Open	P	V	O	C	T	O	AC FAIL	No Output	No Change	PS functional after AC recycle	Others
1	A8	1-2	•																•	•	•	•	Display stopped working
2		1		•															•	•	•	•	Display stopped working
3		2-3	•																•				R63
4		2		•															•	•	•	•	Display stopped working
5		3-1	•																•				R63, ZD3, A8
6		3		•															•	•	•	•	Display stopped working
7	A7	1-2	•																•	•	•	•	Internal Error
8		1		•															•	•	•	•	Internal Error
9		2-3	•																•				R85
10		2		•															•	•	•	•	Internal Error
11		3-1	•																•				R85, ZD6, A7
12		3		•															•	•	•	•	Internal Error
13	A6	1-2	•																•	•	•	•	Output Hicc-Up, OTP after 3 min
14		1		•															•	•	•	•	Output Hicc-Up, OTP after 3 min
15		2-3	•																•	•	•	•	R137, Q8
16		2		•															•	•	•	•	Output Hicc-Up, OTP after 3 min
17		3-1	•																•	•	•	•	R137, ZD5, Q8, Q20, Q17, Q18
18		3		•															•	•	•	•	Output Hicc-Up, OTP after 3 min
19	C10		•																•	•	•	•	Internal Error
20			•																•	•	•	•	Display stopped working
29	C48		•																•	•	•	•	
30			•																•	•	•	•	FAN's stopped working, OTP after 3 min
37	C42		•																•	•	•	•	
38			•																•	•	•	•	
47	D13	1-3	•																•	•	•	•	F3
48		1		•															•	•	•	•	Output - unstable
49		3-4	•																•	•	•	•	F3
50		4		•															•	•	•	•	Output - unstable
55	D25	A-C	•																•	•	•	•	Display stopped working
56		A		•															•	•	•	•	
61	D16	A-C	•																•	•	•	•	Internal Error
62		A		•															•	•	•	•	
63	D30	A-C	•																•	•	•	•	Output Hicc-Up
64		A		•															•	•	•	•	
65	Q18	B-E	•																•	•	•	•	Hicc-Up, OTP after 3 min
66		B		•															•	•	•	•	Hicc-Up, OTP after 3 min
67		K-E	•																•	•	•	•	VFAN=6V
68		E		•															•	•	•	•	Hicc-Up, OTP after 3 min
69		K-B	•																•	•	•	•	VFAN=6.5V
70		K		•															•	•	•	•	Hicc-Up, OTP after 3 min

5. ABNORMAL TEST

PFC 3P200

Condition: Ta:25°C Input:230VAC Vout:100% Iout:100%

No.	Location No.	Test Point	Failure Mode	Study result (prediction of the phenomena)												Note			
				Short	Open	Fire	Slight Smoke	Smoke	Burst!	Smell	Red Hot	Damaged	Fuse Open	V < O	V > O	V = O	V < O	AC FAIL	
1	C21		• Short																D1, Input3P200 - F1, F3
2			• Open		•														
3	D3	A-C	•	•	•														Input3P200 - F1, F2
4		A																	
5	D5	A-C	•	•	•														Display shows: V - 0 and I - 0
6		A																	
7	L1		•	•															Q8, Q10, R30, ZD1; Input3P200 - F1, F3
8																			Q9, Q11, R17, R31, ZD2; Input3P200 - F1, F3
9	Q3	B-E	•																
10		B																	Q9, Q11, R17, ZD2; Input3P200 - F1, F3
11		K-E	•	•															
12		E																	Q9, Q11, R17, ZD2; Input3P200 - F1, F3
13		K-B	•	•															Q9, Q11, R17, ZD2; Input3P200 - F1, F3
14		K																	
15	Q4	B-E	•	•															
16		B																	Q8, Q10, R30, ZD1; Input3P200 - F1, F3
17		K-E	•	•															Q9, Q11, R17, R31, ZD2; Input3P200 - F1, F3
18		E																	Q8, Q10, R30, ZD1; Input3P200 - F1, F3
19		K-B	•																Q9, Q11, R17, R31, ZD2; Input3P200 - F1, F3
20		K																	Q8, Q10, R30, ZD1; Input3P200 - F2, F3
21	Q10	G-S	•																Q9, Q11, R17, R31, ZD2; Input3P200 - F1, F3
22		G																	Q8, Q10, R19, ZD1; Input3P200 - F2, F3
23		D-S	•																Q8, Q10, R19, ZD1; Input3P200 - F1, F2
24		S																	Q8, Q10, R19, R30, ZD1; Input3P200 - F1, F2
25		D-G	•																Q8, Q10, R19, R30, ZD1; Input3P200 - F1, F2
26		D																	Q8, Q10, R19, R30, ZD1; Input3P200 - F1, F2

5. ABNORMAL TEST

INPUT 3P400

Condition: Ta:25°C Input:400VAC Vout:100% Iout:100%

No.	Test Position		Failure Mode	Study result (prediction of the phenomena)												Note					
	Location No.	Test Point		Short	Open	Fire	Slight Smoke	Smoke	Burst	Smell	Red Hot	Damaged	Fuse Open	O P	V P	C P	T P	O AC FAIL	No Output	No Change PS functional after AC recycle	Others
1	A5	1-2	•	•														•	•	•	Display stopped working
2		1		•														•	•	•	Display stopped working
3		2-3	•								•	•									F1, F3, D22, D23, Q5, R105, C80;
4		2		•														•	•	•	Display stopped working
5		3-1	•								•	•						•	•	•	F1, F3, D22, D23, Q5, R105, C95, C80, C100, ZD2
6		3		•														•	•	•	Display stopped working
7	A2	1-2	•															•	•	•	FAN's stopped working, OTP after 3 min
8		1		•														•	•	•	FAN's stopped working, OTP after 3 min
9		2-3	•								•										K100, Q5
10		2		•														•	•	•	FAN's stopped working, OTP after 3 min
11		2-3	•								•							•	•	•	R165, Q5, ZD5, Q19, Q20;
12		3		•														•	•	•	FAN's stopped working, OTP after 3 min
13	A3	1-2	•															•	•	•	Internal Error
14		1		•														•	•	•	Internal Error
15		2-3	•								•	•						•	•	•	F1, F3, R90, Q5
16		2		•														•	•	•	Internal Error
17		3-1	•								•	•						•	•	•	F1, F3, R90, A2, ZD1, Q17, Q5
18		3		•														•	•	•	Internal Error
19	C9		•															•	•	•	Internal Error
20			•															•	•	•	display stopped working
21	C34		•															•	•	•	
22			•															•	•	•	
23	D9	4-1	•								•		•	•				•	•	•	F1, F3
24		4	•															•	•	•	Output - unstable
25		3-5	•								•		•	•				•	•	•	F2, F3
26		3	•															•	•	•	Output - unstable
27	D29	A-C	•															•	•	•	Display stopped working
28		A	•															•	•	•	
29	D32	A-C	•															•	•	•	FAN's stopped working, OTP after 3 min
30		A	•															•	•	•	
31	D16	A-C	•															•	•	•	Internal Error
32		A	•															•	•	•	
33	Q21	G-S	•															•	•	•	
34		G	•															•	•	•	
35		D-S	•								•			•				•	•	•	F1, F2
36		S	•															•	•	•	
37		D-G	•								•	•			•	•		•	•	•	F1, F2, Q3
38		D	•	•													•	•	•		

5. ABNORMAL TEST

PFC 3P400

Condition: Ta:25°C Input:400VAC Vout:100% Iout:100%

No.	Location No.	Test Point	Failure Mode	Study result (prediction of the phenomena)												Note		
				Short	Open	Fire	Slight Smoke	Smoke	Burst	Smell	Red Hot	Damaged	Fuse Open	< O P	P C O	T O	AC FAIL	
1	C6		•															
2			•															
3	C9		•															Internal Error
4			•															
5	C21		•															
6			•															
7	D5	A-C	•															Display shows: V - 0 and I - 0
8		A	•															
9	L1	A-B	•															Q10, Input400 - F1, F3
10		A	•															Q9, Q11 - temp enlarge from 60°C to 117°C
11		1-2	•															L1/1-2, Input400 - F1, F2, F3
12		1	•															
13	Q10	G-S	•															Q9, Q11 - temp enlarge from 60°C to 117°C
14		G	•															Q10; Input400 - F1, F2, F3
15		D-S	•															Input400 - F1, F2, F3
16		S	•															Q8; Input400 - F1, F2
17		D-G	•															Q10; Input400 - F1, F2, F3
18		D	•															Q8; Input400 - F1, F3

5. ABNORMAL TEST

DCDC 10V

Condition: Ta:25°C Input:230VAC Vout:100% Iout:100%

No.	Location No.	Test Point	Failure Mode		Study result (prediction of the phenomena)												Note			
			Short	Open	Fire	Slight Smoke	Smoke	Burst	Smell	Red Hot	Damaged	Fuse Open	O P	V P	C P	O P	T P	AC FAIL	No Output	
1	C8		*						*		*									A1, Q2, Q6~Q10, D11, D13, D14, ZD1, R6, R39, R40, R41, R42
2			*	*																
3	C17		*							*	*									PFC3P200 - D1; Input3P200 - F1, F3
4			*	*																
5	L3		*																	
6			*	*																
7	Q1	G-S	*															*	*	Q2 temp enlarge from 57°C to 76°C
8		G	*									*								
9		D-S	*									*								
10		S	*																	Q2 temp enlarge from 57°C to 76°C
11		D-G	*									*								Q2 temp enlarge from 57°C to 76°C
12		D	*																	Q2 temp enlarge from 57°C to 76°C
13	Q5	G-S	*																	Vo go down to 6V; Mode CV change to CC
14		G	*			*			*	*			*							A1, Q6, Q5, C12, C14, C20, Q1, D1, R2, ZD1, R5
15		D-S	*			*			*	*			*							A1, Q6, Q5, Q1, D1, R1, R2, ZD1, R5
16		S	*																	Vo go down to 6V; Mode CV change to CC
17		D-G	*			*			*	*										A1, Q5, Q6, Q4, Q1, D1, D6, D8, R1, R2, ZD1, R5, R27, R28
18		D	*																	Vo go down to 6V; Mode CV change to CC
19	Q23	G-S	*																	
20		G	*										*							
21		D-S	*				*		*	*			*							A1, Q25, Q5~Q7, Q9, Q1, D1, D8, R2, ZD1, R5, R27, R30, R39
22		S	*																	
23		D-G	*			*			*	*			*							A1, Q22, Q23, Q25, Q5~Q7, Q9, Q1, D1, D6, R2, ZD1, R5, R27, R30, R39, R84
24		D	*																	
25	T3	1-2	*				*		*	*			*							A1, Q5, Q9, Q10, Q7, C12, C14, C20, Q1, D1, D6, R2, ZD1, R5, R39
26		1	*										*							
27		A-C	*							*			*							A1, Q17, Q25, Q1, Q2, Q5~Q7, Q9, D1, D6, ZD1, R5, R6, R27, R30, R39
28		A	*																	Vo go down to 6V
29		B-C	*							*										A1, Q17, Q25, Q1, Q2, Q5~Q7, Q9, D1, D6, ZD1, R5, R6, R27, R30, R39
30		B	*																	Vo go down to 6V

5. ABNORMAL TEST

DCDC 600V

Condition: Ta:25°C Input:230VAC Vout:100% Iout:100%

No.	Location No.	Test Point	Failure Mode	Study result (prediction of the phenomena)												Note		
				Short	Open	Fire	Slight Smoke	Smoke	Burst	Smell	Red Hot	Damaged	Fuse Open	P O	P C O	P T O	AC FAIL	
1	C4		•		•								•				•	
2					•													
3	C7		•	•									•					
4																		
5	C16		•	•									•					PFC3P200 - D1; Input3P200 - F1, F3
6					•													
7	D22	A-C	•															
8		A	•															
9	D32	A-C	•							•			•					A1, Q1, Q8, Q9, Q10, Q14, Q15, D1, D35, D13, D11, ZD1, R1, R5, R39, R40 PFC3P200 - Q1
10		A	•							•						•		R63-R66, R68, R71, R66, R69; Vo go down to 360V; Mode CV change to CC
11	L3	8,9-10,11	•															
12		8,9	•															
13		5,4-3,2	•															
14		5,4	•															
15	Q1	G-S	•															Q2 temp enlarge from 57°C to 76°C
16		G	•															
17		D-S	•															
18		S	•															Q2 temp enlarge from 57°C to 76°C
19		D-G	•															Q2 temp enlarge from 57°C to 76°C
20		D	•															Q2 temp enlarge from 57°C to 76°C
21	Q5	G-S	•															Vo go down to 360V; Mode CV change to CC
22		G	•					•	•				•					A1, Q6, Q5, C12, Q1, D1, R2, ZD1, R5
23		D-S	•				•	•				•						A1, Q6, Q5, Q1, D1, R2, ZD1, R5
24		S	•										•					Vo go down to 360V; Mode CV change to CC
25		D-G	•					•	•				•					A1, R149, Q5, Q6, Q3, Q1, D1, D6, D8, R1, R2, ZD1, R5, R27, R28
26		D	•										•					Vo go down to 360V; Mode CV change to CC
27	T3	1-2	•					•	•	•			•					A1, C11, C12, Q1, Q9, Q10, D1, ZD1, R1, R5, R39, R40 PFC3P200 - D1; Input3P200 - F1, F3
28		1	•										•					
29		A-B	•					•	•	•			•					A1, C11, C12, Q1, Q9, Q10, D1, ZD1, R1, R5, R39, R40 PFC3P200 - D1; Input3P200 - F1, F3
30		A	•															Vo go down to 360V
31		C-B	•						•	•			•					A1, C11, C12, Q1, Q9, Q10, D1, ZD1, R1, R5, R39, R40 PFC3P200 - D1; Input3P200 - F1, F3
32		C	•															Vo go down to 360V