



TEST REPORT IEC 62368-1

Audio/video, information and communication technology equipment Part 1: Safety requirements

Report Number:	32083425.001
Date of issue:	September 2, 2020
Total number of pages:	164 pages + Attachments
Applicant's name:	TDK-Lambda Ltd.
Address:	56 Haharoshet St., P.O.B. 500 Karmiel Industrial Zone Karmiel
	2161401, Israel
Test specification:	
Standard:	IEC 62368-1:2014 (Second Edition)
Test procedure:	CB Scheme
Non-standard test method:	N/A
Test Report Form No:	IEC62368_1B

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Test Report Form(s) Originator:

Master TRF.....:

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Test Item description:	Switching power supplies and accessory racks
Trade Mark:	TDK·Lambda
Manufacturer:	TDK Lambda Ltd. 56 Haharoshet St., P.O.B. 500 Karmiel Industrial Zone Karmiel 2161401, Israel
Model/Type reference:	1) Single Power Supply Modules: HFE1600-48xyzu/mmmmm or HFE1600-48xyzu-mmmmm, HFE1600-32xzu/mmmmm or HFE1600-32xzu-mmmmm, HFE1600-24xzu/mmmmm or HFE1600-24xzu-mmmmm, HFE1600-12xzu/mmmmm or HFE1600-12xzu-mmmmm (x=/S, blank; y=/POE, blank; z=-R, blank; u=/CO, blank; m=A-Z, 0-9, blank)
	2) Single Power Supply Modules: RFE1600-48xyu/mmmmm or RFE1600-48xyu-mmmmm, RFE1600-32xu/mmmmm or RFE1600-32xu-mmmmm, RFE1600-24xu/mmmmm or RFE1600-24xu-mmmmm, RFE1600-12xu/mmmmm or RFE1600-12xu-mmmmm (x=/S, blank; y=/POE, blank; u=/CO, blank; m=A-Z, 0-9, blank)
	3) HFE1600-48/INF
	4) HFE1600-48/SD
	5) HFE1600-12/S-R/001
	6) Accessory rack: HFE1600-S1U-wu/mmmmm or HFE1600-S1U-wu-mmmmm HFE1600-D1U-wu/mmmmm or HFE1600-D1U-wu-mmmmm (w=TB or blank, u=/CO, blank, m=A-Z, 0-9, blank)
	7) Communication Module: HFE1600-LAN
	8) Single Power Supply Modules: HFE2500-48xyzu/mmmmm or HFE2500-48xyzu-mmmmm HFE2500-24xzu/mmmmm or HFE2500-24xzu-mmmmm HFE2500-12xzu/mmmmm or HFE2500-12xzu-mmmmm (x=/S, blank; y=/POE, blank; z=-R, blank; u=/CO, blank; m=A-Z, 0-9, blank)
	9) Single Power Supply Modules: RFE2500-48xyu/mmmmm or RFE2500-48xyu-mmmmm RFE2500-24xu/mmmmm or RFE2500-24xu-mmmmm RFE2500-12xu/mmmmm or RFE2500-12xu-mmmmm (x=/S, blank; y=/POE, blank; u=/CO, blank; m=A-Z, 0-9, blank)
	10) Single Power Supply Module: HFE2500-48/S-CQC
	11) Single Power Supply Module: HFE2500-12/S-R/RE
	12) Single Power Supply Module: HFE2500-24/S-Ky, HFE2500-12/S-Ky (y=/POE)

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	10) 1
	13) Accessory rack: HFE2500-S1Uwu/mmmmm or HFE2500-S1Uwu-mmmmm (w=-TB, blank; u=/CO, blank; m=A-Z, 0-9, blank)
	14) Communication Module: HFE2500-LAN
	15) Single Power Supply Module: HFE2500-48/S-CQC2
Ratings:	1) a) models without suffix -R (base models): Input: 100 - 240 VAC, 14.2 A max., 50/60 Hz; (*)Output: at ambient temperature up to 50°C, Vin=170-240 VAC,: 48VDC (38.4~58VDC), 33A max., 1584W max. 32VDC (25.6~38.4VDC), 47A max., 1504W max. 24VDC (19.2~29VDC), 67A max., 1608W max. 12VDC (9.6~13.2VDC), 133A max., 1596W max. b) models with suffix -R (reverse fan models): Input: 100-240 VAC, 11.7 A max., 50/60 Hz;
	(*)Output: at ambient temperature up to 50°C, Vin=170-240VAC,: 48VDC (38.4~58VDC), 27A max., 1296W max. 32VDC (25.6~38.4VDC), 38A max., 1216W max. 24VDC (19.2~29VDC), 54A max., 1296W max. 12VDC (9.6~13.2VDC), 107A max., 1284W max.
	2) Input: 100-240 VAC, 14.2 A max., 50/60 Hz; (*)Output: at ambient temperature up to 50°C, Vin=170-240VAC,: 48VDC (38.4~58VDC), 33A max., 1584W max. 32VDC (25.6~38.4VDC), 47A max., 1504W max. 24VDC (19.2~29VDC), 67A max., 1600W max. 12VDC (9.6~13.2VDC), 133A max., 1596W max.
	3) Input:100-240 VAC, 14.2 A max., 50/60 Hz; (*)Output: at ambient temperature up to 50°C, Vin=170-240VAC,: 48VDC (38.4~58VDC), 33A max., 1584W max.
	4) Input:100-240 VAC, 14.2 A max., 50/60 Hz; (*)Output: at ambient temperature up to 50°C Vin=170-240VAC,: 48VDC (38.4~58VDC), 27A max., 1296W max.
	5) Input:100-240 VAC, 11.7 A max., 50/60 Hz; (*)Output: at ambient temperature up to 35°C Vin=170-240VAC
	12VDC (9.6~13.2VDC), 113A max., 1356W max. 6) Input: (per each input): 100-240VAC, 14.2A/8.1A max., 50/60 Hz.
	(*)Output: -output voltage: same with installed power supply modules -output current: HFE1600-S1U: according to number of installed modules but not more than 266A max. per each output, total 532A max. HFE1600-D1U: according to type and number of installed modules but not more than 266A max. per each output Auxiliary output (all): 12VDC/0.5A (*) See "Condition of Use" for de-rating criteria vs. input
	voltage and vs. ambient temperature.

7) Input: 12 VDC, 0.5A max. 8) a) models without suffix -R (base models): Input: 100 - 240 VAC, 15 A max., 50/60 Hz; Output: Main output at ambient temperature up to 50°C, Vin=170-240Vac: 48VDC (38.4~58.0VDC), 52A max., 2496W max. 24VDC (19.2~29.0VDC), 104A max., 2496W max. 12VDC (9.6~13.2VDC), 200A max., 2400W max. b) models with suffix -R (reverse fan models): Input: 100 - 240 VAC, 13.5 A max., 50/60 Hz; Output: Main output at ambient temperature up to 50°C, Vin=170-240Vac: 24VDC (19.2~29.0VDC), 83.2A max., 1997W max. 12VDC (9.6~13.2VDC), 160A max., 1920W max. 9) Input: 100 - 240 VAC, 15 A max., 50/60 Hz; Output: Main output at ambient temperature up to 50°C, Vin=170-240Vac 48VDC (38.4~58.0VDC), 52A max., 2496W max. 24VDC (19.2~29.0VDC), 96A max., 2304W max. 12VDC (9.6~13.2VDC), 200A max., 2400W max. 10) Input: 100 - 240 VAC, 15 A max., 50/60 Hz; Output: Main output at ambient temperature up to 50°C, Vin=170-240Vac 48VDC (38.4~58.0VDC), 52A max., 2496W max. 11) Input: 100 – 240 VAC, 15A max., 50/60 Hz; Output: Main output at ambient temperature up to 42°C, Vin=180-240Vac 12,6VDC (9.6~13.2VDC), 185 Amax., 2331W max. 12) Input: 100 – 240 VAC, 15A max., 50/60 Hz; Output: Main output at ambient temperature up to 50°C, Vin=180-240Vac 12VDC (9.6~13.2VDC), 200A max., 2400W max. 24VDC (19.2~29.0VDC), 104A max., 2496W max. 13) Input: (per each input): 100-240Vac, 15A max., 50/60 Hz; Output: Main output: -output voltage: same with installed units -output current: according to number of installed modules but not more than 320A max. per each output, total 640A max. Auxiliary output (all above except 4): 12VDC/0.5A 14) Input: 12 Vdc, 0.5A max. 15) Input: 100 - 240 VAC, 15 A max., 50/60 Hz; Output: Main output at ambient temperature up to 50°C, Vin=170-240Vac:

48VDC (38.4~58.0VDC), 52A max., 2496W max.

Testing procedure and testing location:		
☐ CB Testing Laboratory:	TÜV Rheinland of North Ar	merica, Inc.
Testing location/ address:	1279 Quarry Lane, Ste. A,	Pleasanton, CA 94566
Associated CB Testing Laboratory:		
Testing location/ address:		
Tested by (name + signature):		
Approved by (name + signature):		
Testing procedure: TMP/CTF Stage 1		
Testing location/ address:		
Tested by (name + signature):		
Approved by (name + signature):		
☐ Testing procedure: WMT/CTF Stage 2		
Testing location/ address:		
Tested by (name + signature):		
Witnessed by (name + signature):		
Approved by (name + signature):		
Testing procedure: SMT/CTF Stage 3 or 4	TDK-Lambda Ltd.	
Testing location/ address:	56 Haharoshet St., P.O.B Karmiel, 2161401, Israel	. 500 Karmiel Industrial Zone
Tested by (name + signature):	Maoz Maman	Mooz M.
Approved by (name + signature):	Boris Gorinshtein	Mooz M. Boris G.
	Umar Sohi	
Supervised by (name + signature):	James Howell	

List of Attachments (including a total number of pages in each attachment):

Attachment 1: National Differences (46 pages)

Attachment 2: Photographs (15 pages)

Attachment 3: Schematics (23 pages)

Attachment 4: PCB Layouts (67 pages)

Attachment 5: Magnetics (26 pages)

Attachment 6: Additional test data (9 pages)

Summary of testing: The only difference in product is in additional redundant bleeder resistors RK73 series by KOA (51kohm, 1/4W) (R304-R307 for HFE1600 single power supply module series and R339-R342 for HFE2500 single power supply module series) and consequently a small modification of the PCB layouts and schematics. Creepage and clearance distances have been reevaluated based on the updated PCB layout.

Tests performed (name of test and test clause):

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- 5.4.8 Humidity conditioning (see Note 1)
- 5.4.9 Electric strength test (see Note 1)
- 5.5.2.2 Capacitor discharge test (test performed on model RFE1600-32/S, see Note 1)
- 5.7 Prospective touch voltage, touch current and protective conductor current (see Note 1)
- 6.2.2.2 Power measurement for worst-case fault (see Note1)
- 6.2.2.3 Power measurement for worst-case power source fault (see Note 1)
- 9.2.5 Temperature test (see Note 2)
- V.1.2 Test method 1 - Surfaces and openings tested with jointed test probe (see Note

3)

Note 1 - Due to the similar design, the output voltage and wattage does not affect the results of this test. RFE1600-32/S was evaluated because it was decided to be the worst case model for this test.

Note 2 - The test performed on populated HFE2500-S1U-TB rack by four HFE2500-12/S single power supply modules, because it was decided to be the worst case for this test.

Note 3 - Due to the similar design of enclosure, the test performed on HFE1600-12, HFE2500-12, RFE1600-12, RFE2500-12.

Following Testing Performed to IEC 60950-1 under CB Report No.

31082331.023 (HFE1600-LAN)

(Clause 1.6.2) Input Test (B.2.5) (Clause 2.6.3.4) Earthing Test (5.6.6)

Testing location:

TDK-Lambda Ltd. 56 Haharoshet St., P.O.B. 500 Karmiel Industrial Zone Karmiel 2161401, Israel

	3
(Clause 2.10.2)	Working Voltage Measurement (5.4.1.8)
(Clause 5.2)Die	lectric Strength Test (5.4.9)
31082331.019 (HFE1600-12/S-R/001)
(Clause 1.6.2)	Input Test (B.2.5)
(Clause 4.5)	Temperature test (5.4.1.4 / 9.2.5 / B.2.6)
(Clause 5.2)	Dielectric strength test (5.4.9)
(Clause 5.3)	Abnormal operating and fault conditions (B.3 / B.4)
31082331.017 ((HFE1600-D1U)
(Clause 5.1)	
(Clause 5.2)	Dielectric strength test (5.4.9)
	Models HFE1600-48/RFE1600- 0-12/RFE1600-12, HFE1600-S1U, models)
(Clause 1.6.2)	Input Test (B.2.5)
(Clause 1.7.11)	Durability of Marking Test (F.3.10)
(Clause 2.1.1.1)	Accessibility to Energized parts (V.1.2 / V.1.3)
(Clause 2.1.1.5)	Energy hazard measurements (5.2)
(Clause 2.1.1.7)	Capacitor discharge test (5.5.2.2)
(Clause 2.2)	SELV circuits – voltage measurements (normal and fault conditions) (5.2)
(Clause 2.6.3.4)	Protective earthing trace earth fault current; Earthing test (5.6.6)
(Clause 2.9.1)	Humidity test (5.4.8)
(Clause 2.10.2)	Determination of working voltage (5.4.1.8)
(Clause 2.10.11	Semiconductor devices and cement joints (5.4.2 / 5.4.3)
(Clause 4.2)	Mechanical strength test
(Clause 4.5)	Temperature rise measurements (5.4.1.4 / 9.2.5 / B.2.6)
(Clause 5.1)	Touch current measurements (5.7)
(Clause 5.2)	Dielectric strength test (5.4.9)
(Clause 5.3)	Abnormal operating and fault conditions (B.3 / B.4)
31182226.016 (Model HFE2500-12/S-R-RE)
(Clause 1.6.2)	Input Test (B.2.5)
(01 4.5)	T

Temperature measurements (5.4.1.4 / 9.2.5 / B.2.6)

(Clause 4.5)

31182226.014	(Model HFE2500-LAN)
(Clause 1.6.2)	Input Test (B.2.5)
(Clause 2.6.3.4	f) Earthing Test (5.6.6)
(Clause 2.10.2)) Working Voltage Measurement (5.4.1.8)
(Clause 5.2)	Dielectric strength test (5.4.9)
31182226.014	(Model HFE2500-12/S-R-RE)
(Clause 1.6.2)	Input Test (B.2.5)
(Clause 4.5)	Temperature measurements (5.4.1.4 / 9.2.5 / B.2.6)
(Clause 5.2)	Dielectric strength test (5.4.9)
(Clause 5.3)	Abnormal operating and fault conditions (B.3 / B.4)
	(Models RFE2500, HFE2500- HFE2500-12/S-R/RE)
(Clause 1.6.2)	Input Test (B.2.5)
(Clause 4.5)	Temperature measurements (5.4.1.4 / 9.2.5 / B.2.6)
(Clause 5.1)	Touch current measurements (5.7)
(Clause 5.2)	Dielectric strength test (5.4.9)
(Clause 5.3)	Abnormal operating and fault conditions (B.3 / B.4)
	(Models HFE/RFE2500-12 and -48 HFE2500-S1U)
(Clause 1.6.2)	Input Test (B.2.5)
(Clause 1.7.11)	Durability of Marking Test (F.3.10)
(Clause 2.1.1.1	()Accessibility to Energized parts (V.1.2 / V.1.3)
(Clause 2.1.1.5	5)Energy hazard measurements (5.2)
(Clause 2.1.1.7	7)Capacitor discharge test (5.5.2.2)
(Clause 2.2)	SELV circuits – voltage measurements (normal and fault conditions) (5.2)
(Clause 2.6.3.4	Protective earthing trace earth fault current; Earthing test (5.6.6)
(Clause 2.9.1)	Humidity test (5.4.8)
(Clause 2.10.2)	Determination of working voltage (5.4.1.8)
(Clause 2.10.1	1)Semiconductor devices and cement joints (5.4.2 / 5.4.3)
(Clause 4.2)	Mechanical strength test
(Clause 4.5)	Temperature rise measurements (5.4.1.4 / 9.2.5 / B.2.6)
(Clause 5.1)	Touch current measurements (5.7)
(Clause 5.2)	Dielectric strength test (5.4.9)

Clause 5.3) Abnormal operating and fault conditions (B.3 / B.4)
Annex C) Transformer Evaluation (G.5.3)

Summary of compliance with National Differences:

List of countries addressed

Australia, Canada, Denmark*, Finland*, Ireland*, Germany*, Italy*, Norway*, Sweden*, United Kingdom*, USA, CENELEC common modifications as listed in online CB-Bulletin.

☑ The product fulfils the requirements of EN62368-1:2014+A11:2017

^{*} European Group Differences and National Differences

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

HFE1600-D1U

INPUT: 100-240VAC ~14.2A/8.1A EACH INPUT 50/60Hz

OUTPUT: MAX. OUTPUT POWER: 6080W MAX. 266A PER EACH OUTPUT

48V MODEL:

48V === 63A (33A PER INSTALLED HFE1600-48 UNIT)

12V === 0.5A

32V MODEL: 32V === 95A (50A PER INSTALLED HFE1600-32 UNIT)

12V === 0.5A 24V MODEL:

24V === 127A (67A PER INSTALLED HFE1600-24 UNIT)

12V === 0.5A

12V MODEL:

12V == 253A (133A PER INSTALLED HFE1600-12 UNIT)

12V === 0.5A

USE ONLY HE SERIES POWER SUPPLIES OF THE SAME OUTPUT VOLTAGE RATING.







TDK·Lambda

MADE IN CHINA

EU representative: TDK-Lambda Germany GmbH, Karl-Bold-Str. 40, D-77855 Achern

HFE1600-D1U

INPUT : 100-240VAC ~14.2A/8.1A EACH INPUT

50/60Hz

OUTPUT: MAX. OUTPUT POWER: 6080W MAX. 266A PER EACH OUTPUT

48V MODEL:

48V == 63A (33A PER INSTALLED HFE1600-48 UNIT)

12V == 0.5A

32V MODEL:

32V == 95A (50A PER INSTALLED HFE1600-32 UNIT)

12V == 0.5A

24V MODEL:

24V == 127A (67A PER INSTALLED HFE1600-24 UNIT)

12V === 0.5A

12V MODEL:

12V == 253A (133A PER INSTALLED HFE1600-12 UNIT)

12V === 0.5A

USE ONLY HFE SERIES POWER SUPPLIES OF THE SAME OUTPUT VOLTAGE RATING.









TDK·Lambda

MADE IN ISRAEL

EU representative: TDK-Lambda Germany GmbH, Karl-Bold-Str. 40, D-77855 Achern

HFE1600-S1U

INPUT: 100-240VAC ~14.2A/8.1A EACH INPUT 50/60Hz

OUTPUT: MAX. OUTPUT POWER: 7600W

MAX. OUTPUT CURRENT: 532A (MAX. 266A PER EACH OUTPUT)

48V MODEL:

48V === 157A (33A PER INSTALLED HFE1600-48 UNIT)

12V == 0.5A 32V MODEL:

32V == 237A (50A PER INSTALLED HFE1600-32 UNIT)

12V == 0.5A

24V MODEL: 24V === 318A (67A PER INSTALLED HFE1600-24 UNIT)

12V === 0.5A 12V MODEL:

12V === 532A (133A PER INSTALLED HFE1600-12 UNIT)

12V === 0.5A

USE ONLY HFE SERIES POWER SUPPLIES OF THE SAME OUTPUT VOLTAGE RATING.



TDK·Lambda

MADE IN CHINA

HFE1600-S1U

INPUT: 100-240VAC ~14.2A/8.1A EACH INPUT

50/60Hz

OUTPUT: MAX. OUTPUT POWER: 7600W MAX. OUTPUT CURRENT: 532A (MAX. 266A PER EACH OUTPUT)

48V MODEL:

48V === 157A (33A PER INSTALLED HFE1600-48 UNIT)

12V === 0.5A

32V MODEL:

32V == 237A (50A PER INSTALLED HFE1600-32 UNIT)

12V == 0.5A

24V MODEL:

24V == 318A (67A PER INSTALLED HFE1600-24 UNIT)

12V === 0.5A

12V MODEL:

12V == 532A (133A PER INSTALLED HFE1600-12 UNIT)

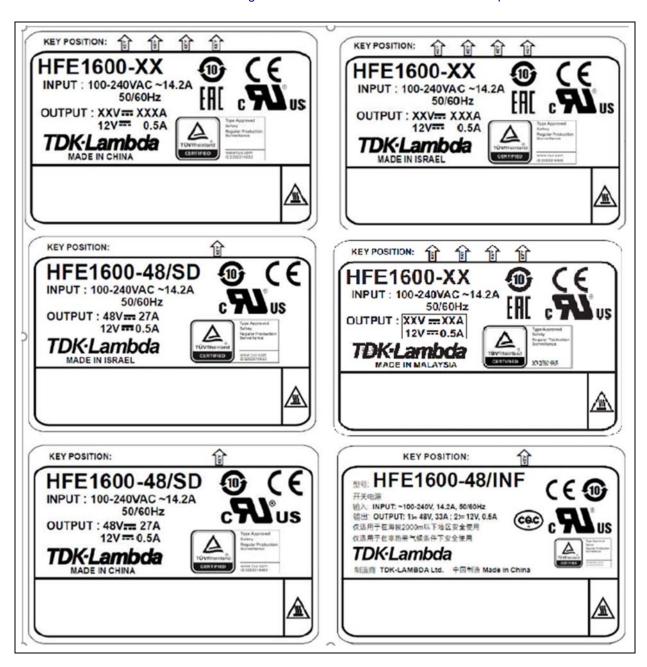
12V === 0.5A

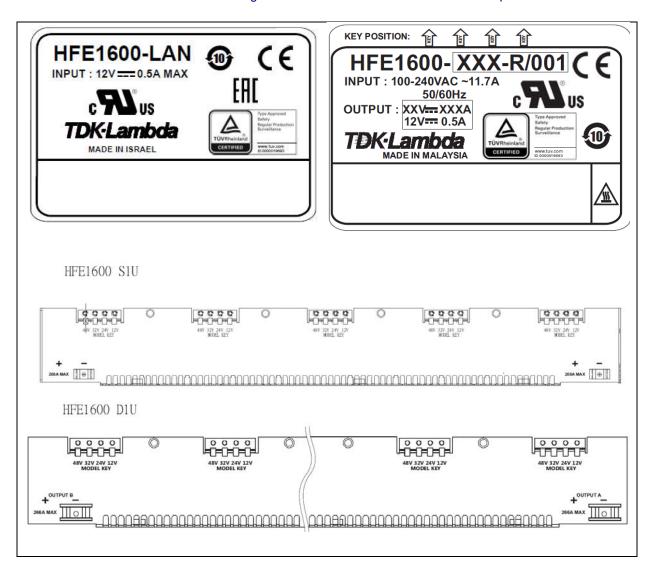
USE ONLY HFE SERIES POWER SUPPLIES OF THE SAME OUTPUT VOLTAGE RATING.

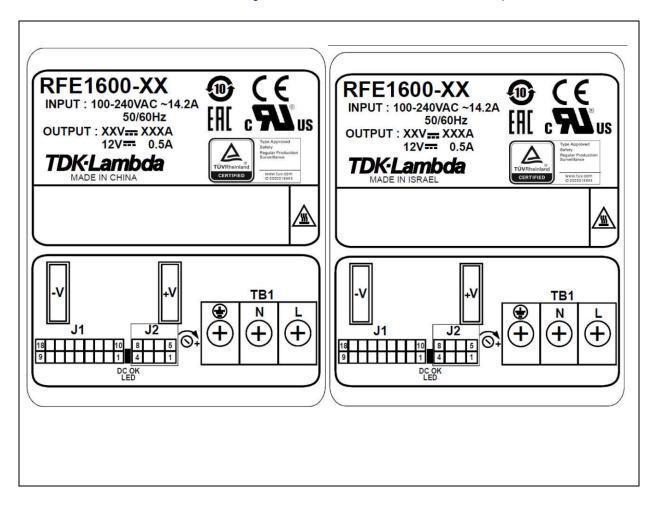


TDK·Lambda

MADE IN ISRAEL







HFE2500-S1U

INPUT: 100-240VAC ~15A EACH INPUT

50/60Hz

OUTPUT: MAX. OUTPUT POWER: 9500W MAX. OUTPUT CURRENT: 640A

(MAX. 320A PER EACH OUTPUT)

48V MODEL:

48V === 196A (49A PER INSTALLED HFE2500-48 UNIT)

12V === 0.5A 32V MODEL:

32V === 296A (74A PER INSTALLED HFE2500-32 UNIT)

12V === 0.5A

24V MODEL:

24V == 395A (99A PER INSTALLED HFE2500-24 UNIT)

12V === 0.5A

12V MODEL:

12V == 640A (190A PER INSTALLED HFE2500-12 UNIT)

12V === 0.5A

USE ONLY HFE SERIES POWER SUPPLIES OF THE SAME OUTPUT VOLTAGE RATING.









TĐK·Lambda

MADE IN CHINA

HFE2500-S1U

INPUT: 100-240VAC ~15A EACH INPUT

50/60Hz

OUTPUT: MAX. OUTPUT POWER: 9500W

MAX. OUTPUT CURRENT: 640A (MAX. 320A PER EACH OUTPUT)

48V MODEL:

48V === 196A (49A PER INSTALLED HFE2500-48 UNIT)

12V === 0.5A

32V MODEL:

32V === 296A (74A PER INSTALLED HFE2500-32 UNIT)

12V === 0.5A

24V MODEL:

24V === 395A (99A PER INSTALLED HFE2500-24 UNIT)

12V === 0.5A

12V MODEL:

12V == 640A (190A PER INSTALLED HFE2500-12 UNIT)

12V === 0.5A

USE ONLY HEE SERIES POWER SUPPLIES OF THE SAME OUTPUT VOLTAGE RATING.



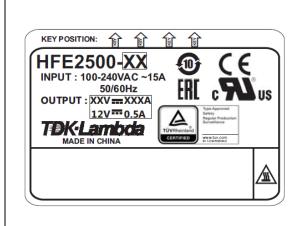


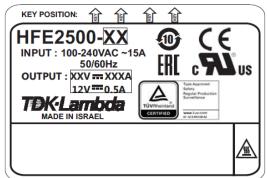


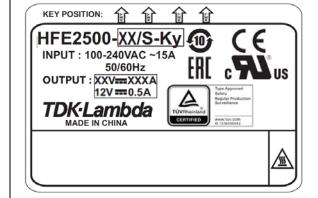


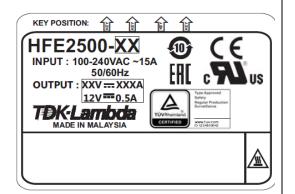
TDK·Lambda

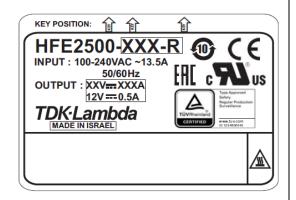
MADE IN ISRAEL

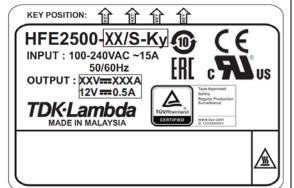


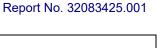


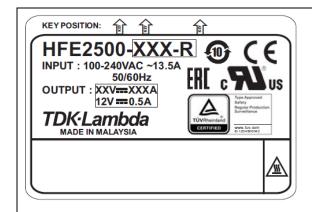


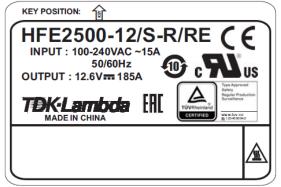


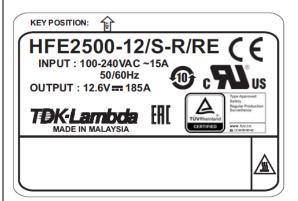


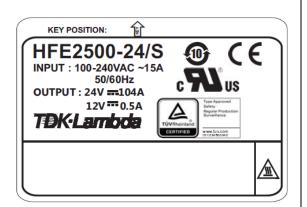














INPUT: 100-240VAC ~15A EACH INPUT

50/60Hz

OUTPUT: MAX. OUTPUT POWER: 9500W MAX. OUTPUT CURRENT: 640A (MAX. 320A PER EACH OUTPUT)

48V MODEL

48V === 196A (49A PER INSTALLED HFE2500-48 UNIT)

12V === 0.5A

32V MODEL:

32V === 296A (74A PER INSTALLED HFE2500-32 UNIT)

12V === 0.5A

24V MODEL:

24V === 395A (99A PER INSTALLED HFE2500-24 UNIT)

12V === 0.5A

12V MODEL:

12V === 640A (190A PER INSTALLED HFE2500-12 UNIT)

12V === 0.5A

USE ONLY HFE SERIES POWER SUPPLIES OF THE SAME OUTPUT VOLTAGE RATING.

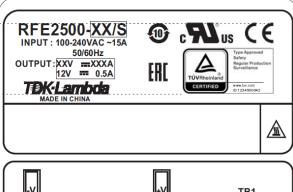


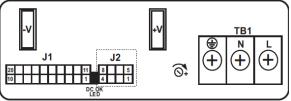


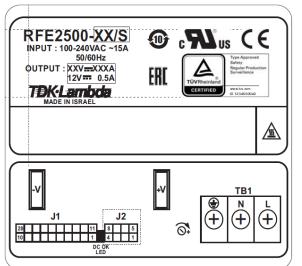




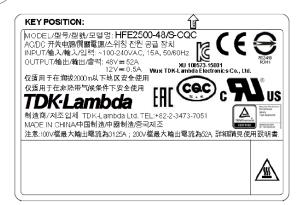
TDK-Lambda



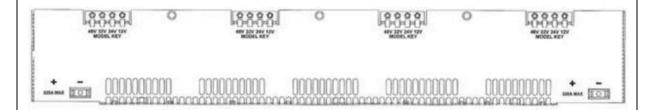








320A max marking for HFE2500-S1U (screening on the top)



Risk Of Electrical Shock



Before touching output terminals, disconnect AC input and discharge each output terminal to chassis ground.

TEST ITEM PARTICULARS:	
Classification of use by:	☑ Ordinary person
	(See comments in General Product Information)
	⊠ Skilled person
	☐ Children likely to be present
Supply Connection ::	☑ AC Mains (all models except HFE1600-LAN and HFE2500-LAN) , ☐ DC Mains
	- ⊠ ES1 (for HFE1600-LAN and HFE2500-LAN
	only)
	ES2 Session ES3 (all models except HFE1600-LAN and HFE2500-LAN)
Supply % Tolerance:	
	+20%/-15%
	None
Supply Connection – Type:	☑ pluggable equipment type A -
	non-detachable supply cord
	□ appliance coupler (for HFE1600-S1U without suffix /TB, HFE1600-D1U without suffix /TB and HFE2500-S1U without suffix /TB racks only
	☐ direct plug-in
	mating connector
	☐ pluggable equipment type B -
	non-detachable supply cord
	appliance coupler
	 □ permanent connection (for HFE1600-S1U-TB, HFE1600-D1U-TB, HFE2500-S1U-TB and RFE series) □ mating connector (for HFE single power supply modules, HFE1600-LAN and HFE2500-LAN)
	☐ other:
	NOTE: Connection to the mains is various,
	depends on model: refer to General Product
	Information
Considered current rating of protective device as part of building or equipment installation	30 A for all models except N/A for models HFE1600- LAN and HFE2500-LAN
	Installation location:

Equipment mobility:	movable
Over voltage category (OVC):	□ OVC I □ OVC II □ OVC III □ OVC IV □ other:
Class of equipment	
Access location:	☐ restricted access location ☐ N/A
Pollution degree (PD)	□ PD 1 □ PD 3
Manufacturer's specified maxium operating ambient:	50°C full load, up to 70°C with de-ratings, refer to General Product Information below
IP protection class	⊠ IPX0 □ IP
Power Systems	
Altitude during operation (m)	☐ 2000 m or less ☐ 3000 m (all models except HFE2500-24/S-Ky and HFE2500-12/S-Ky) and 3048 m (models HFE2500-24/S-Ky and HFE2500-12/S-Ky)
Altitude of test laboratory (m):	
Mass of equipment (kg)	HFE1600 max 1.6 RFE1600 max 1.7 HFE1600-S1U (full populated rack) max 13.6 HFE1600-D1U (full populated rack) max 13.0 HFE2500 max 2.1 RFE2500 max 2.5 HFE2500-S1U (full populated rack) max 13.4 HFE1600-LAN and HFE2500-LAN max 0.8
POSSIBLE TEST CASE VERDICTS:	
- test case does not apply to the test object	N/A
- test object does meet the requirement:	P (Pass)
- test object does not meet the requirement:	F (Fail)

TESTING:	
Date of receipt of test item	32083425.001 (June 28, 2020)
	31082331.023 (September 10, 2016)
	31082331.019 (April 28, 2014)
	31082331.017 (July 8, 2013)
	31082331.001 (June 21, 2010)
	31182226.016 (May 10, 2017)
	31182226.014 (October 9, 2016; November 16, 2016)
	31182226.011 (August 23, 2015)
	31182223.001 (May 2, 2011)
Date (s) of performance of tests	32083425.001 (July 16, 2020)
	31082331.023 (September 10 to October 10, 2016; November 16, 2016)
	31082331.019 (April 28 to May 27, 2014)
	31082331.017 (April 28 to May 27, 2014)
	31082331.001 (June 21 to August 5, 2010)
	31182226.016 (May 10, 2017)
	31182226.014 (October 9 to 10, 2016; November 16 to
	20, 2016)
	31182226.011 (August 23 to September 24, 2015)
	31182223.001 (May 3 to 29, 2011)
GENERAL REMARKS:	
"(See Enclosure #)" refers to additional informatio "(See appended table)" refers to a table appended t Throughout this report a □ comma / ☒ point is us	o the report.
Manufacturer's Declaration per sub-clause 4.2.5 of	ECEE 02:
TI II II II II ODT LO III I	
The application for obtaining a CB Test Certificate	⊠ Yes
includes more than one factory location and a	☑ Yes☐ Not applicable
includes more than one factory location and a declaration from the Manufacturer stating that the	
includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has	
includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are)	
includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has	Not applicable e General product information section.
includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	□ Not applicable
includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	Not applicable The General product information section. 1) TDK-Lambda Ltd. 56 Haharoshet St., P.O.B. 500 Karmiel Industrial Zone
includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	Not applicable Re General product information section. 1) TDK-Lambda Ltd. 56 Haharoshet St., P.O.B. 500 Karmiel Industrial Zone Karmiel 2161401, Israel 2) TDK-Lambda (China) Electronics Co., Ltd. No.95, Zhujiang Road, Xinwu District, Wuxi,

Product Description – All products are Class I (excluding HFE1600-LAN and HFE2500-LAN models which are class III), designed for Overvoltage Category II and Pollution Degree 2.

The HFE single power supply modules series (HFE series) is a family of front-end (component) power supplies for built-in use with two series of 1600 W and 2500 W output power. All units provide a handle on front side for plugging/unplugging the unit to/from the rack. Rear side contains a connector with AC pins, output DC pins and signal pins. Only the front side is accessible to ordinary person once unit installed in the accessory racks.

The HFE series intended for accessory racks. The HFE series modules may be used in the complete set of the accessory rack HFE1600-S1U, HFE1600-D1U for HFE1600 series and HFE2500-S1U for HFE2500 series or other models of accessory racks separately from TDK-Lambda designed accessory racks, in accordance with the "Additional application considerations".

The RFE single power supply modules series (RFE series) is a family of front-end (component) power supplies for built-in use with two series of 1600 W and 2500 W output power, which is the same as the HFE series and have minor differences due to using of separate input terminal block (TB), separate signals connectors and output bus-bars instead of common I/O connector which used in the HFE series modules. The RFE series is intended for use separately from TDK-Lambda designed accessory racks. The power supply cord not supplied with the unit and not evaluated in this report. Method of connection to the mains shall be evaluated in end use application.

For RFE series and HFE series modules which are used separately from TDK-Lambda designed accessory racks, the means of connection to the mains shall be specified in the end-installation.

The HFE1600-LAN and HFE2500-LAN models are optional communication ES1 module which may be used in the complete set of the accessory racks and powered by +12 V d.c. from auxiliary output of power supplies within the rack or separately by an external +12V ES1 output supply in accordance with the user manual.

Accessory racks:

HFE1600-S1U are intended for using with up to five HFE1600 power supply modules, HFE1600-D1U are intended for using with up to four HFE1600 power supply modules, HFE2500-S1U accessory rack is intended using with up to four HFE2500 power supply modules.

DC main output for:

HFE1600-S1U all HFE1600 power supply modules connected by output in parallel, HFE1600-D1U two pair of HFE1600 power supply modules connected by output in parallel, HFE2500-S1U all HFE2500 power supply modules connected by output in parallel

Connection to the mains:

When built in to the accessory rack, the inputs of each power supply modules are separate from each other. One of the slots may be replaced by an optional HFE1600-LAN or HFE2500-LAN communication module. Instructions are provided to the skilled installation personnel that an AC mains connection is not required when the communication module is installed.

Accessory racks HFE1600-S1U, HFE1600-D1U and HFE2500-S1U are Pluggable Type A, intended for connection to mains via standard detachable power supply cord. An appliance coupler(s) is/are considered as the disconnect device(s). The power supply cord not supplied with the unit and not evaluated in this report. Method of connection to the mains shall be evaluated in end use application.

For accessory racks HFE1600-S1U-TB, HFE1600-D1U-TB and HFE2500-S1U-TB and for RFE series modules, the power supply cord connection to the unit is non-detachable and the means of connection to the mains shall be specified in end-installation. Units are provided with terminal block for connection to AC mains, have no disconnect device provided with the unit. An appropriate disconnect device shall be provided by end-installation.

In all modules the outputs considered ES1 and separated by reinforced insulation from primary AC mains (ES3 primary).

For the HFE series and RFE series power supplies a suitable Electrical and Fire Enclosure is to be provided in the end product. All models have not been evaluated for these requirements.

For the accessory racks HFE1600-S1U, HFE1600-D1U and HFE2500-S1U a suitable Fire Enclosure is to be provided in the end product. All models have not been evaluated for these requirements.

The HFE series and RFE series power supplies and accessory racks designed by TDK-Lambda should only be installed in a Restricted Access Area. Access should be available to service personnel only.

All outputs are unearthed and may or may not be connected to earth in end-installation.

HFE2500-24/S-Ky and HFE2500-12/S-Ky are the same power supplies as HFE2500-12/S and HFE2500-24/S, but intended for altitudes up to 3048m or 10,000ft. instead.

HFE1600/R & HFE1600-12/S--R/001 & HFE1600-48/SD: Fan's air flow direction changed to Reverse direction - exhaust. De-rating, change output power from 1600W to 1300W due to de-rating factors (according to thermal evaluation with reverse airflow). Operating temperature de-rated.

HFE1600-48/INF: This model is identical to model HFE1600-48xyzu/mmmmm and HFE1600-48xyzu-mmmmm except of an increased hold up time where the modification does not affect safety.

HFE2500/R: Fan's airflow direction changed to Reverse direction - exhaust. De-rating, change output power from 2500W to 2000W due to de-rating factors (according to thermal evaluation with reverse airflow). Operating temperature de-rated.

HFE2500-12/S-R/RE: Fan's airflow direction changed to Reverse direction - exhaust. De-rating, change output power from 2500W to 2000W due to de-rating factors (according to thermal evaluation with reverse airflow). Operating temperature de-rated. Remote enable by dry contact, on/off fans accordingly to DC output on/off.

HFE2500-48/S-CQC: Model name, Rating & Safety approval label will include CQC mark. Change PMBus software, refer to customer specification. RTV (glue) point addition in some component to meet Customer Shock & vibration test.(identification for specific customer, fully same with base model HFE2500- 48/S.)

HFE2500-48/S-CQC2: Model name, Rating & Safety approval label will include CQC mark. Change PMBus software, refer to customer specification. RTV (glue) point addition in some component to meet Customer Shock & vibration test. This model is identical to model to HFE2500-48/S-CQC except for non-safety related differences.

HFE2500-48/S-CQC has the same specifications as the standard HFE2500-48/S except for:

- 1. PMBus software was modified refer to Mellanox specification.
- 2. RTV points was added to some component in target to meet customer Shock & Vibration characteristics.
- 3. Safety Label will include CQC certification.

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Model Differences –		
Variable:	Range of variable:	Content:
X	/S – with communication option blank-without	(all models) external communication
У	/POE - with output circuit additionally meets of requirements of IEEE 802.3 Standard blank-base model	(For HFE1600-48 & HFE2500-48 only).
Z	-R – with reverse air flow blank-standard air flow	FOR HFE only, standard airflow: front to rear
u	-CO – conformal coating used blank-without conformal coating	(all models) conformal coating used for environmental protection only
W	-TB- with input terminal blocks instead of IEC inlets blank-with IEC inlet	For HFE1600-S1U, HFE1600-D1U, HFE2500-S1U racks.
m	/any combination of A-Z and/or 0-9	Other options (not be safety relevant), may follow after "-".
	blank-base model	

Additional application considerations – (Considerations used to test a component or sub-assembly) –

The component was tested according to the standard IEC 62368-1:2014 (2nd Edition) and/or EN 62368-1:2014.

Additionally the component was also evaluated according to the standards CSA C22.2 No. 62368-1:2014 and UL 62368-1:2014 (2nd Edition) and fulfils the requirements of these standards.

- The products are intended for use with external 30 A (USA) and (IEC) branch circuit. External circuit breaker did not open during the testing. The unit is approved for TN mains star connections and IT mains with 230 V a.c. phase to phase voltage. Modules provide internally one fuse in live supply conductor. Main secondary output circuits are separated from mains by reinforced insulation and rated ES1 and PS3 level. Aux secondary output is rated ES1 and PS2.
- 2. The modules and racks with terminal block do not provide disconnect device. Therefore, disconnect device must be provided as part of end product or as part of installation.
- 3. Safety Instructions: Instruction manual attached to the report Attachment 7.
- 4. The power supply is rated class I. Power supply modules shall be properly bonded to the main protective bonding termination in the end product. The touch current to enclosure is below 7.07 mApk. An investigation of the protective bonding terminal has been conducted.
- 5. The equipment has been evaluated for use in a Pollution Degree 2 and overvoltage category II environment and a maximum altitude of 3048 m for models HFE2500-24/S-Ky and HFE2500-12/S-Ky and 3000 m for all other models.
- 6. All accessory rack model (models HFE1600-S1U-TB, HFE1600-D1U-TB and HFE2500-S1U-TB) are not supplied with slide rails and have not been evaluated for use with slide rails. Additional evaluation is required according to end use application.
- 7. The products were evaluated for a maximum ambient of 50°C. Following de-rating shall be considered for ambient temperature above 50°C:

All models (except listed separately below)

- +50°C to +60°C: the max. output power should be de-rated by 2%/°C;
- +60°C to +70°C: the max. output power should be de-rated by 2.5%/°C.

For HFE1600-xy-R:

- +50°C to +55°C: the max. output power should be de-rated by 2%/°C;

For HFE1600-48/SD:

- +50°C to +55°C: the max. output power should be de-rated by 2%/°C;
- Vin<100VAC 1%/V from the max. output power at 100VAC.

For HFE1600-12/S-R/001:

- +35°C to +45°C: the max. output power should be de-rated by 2%/°C;
- +45°C to +55°C: the max. output power should be de-rated by 2.5%/°C;

For HFE2500-12-R:

- +50°C to +55°C: the max. output power should be de-rated by 2%/°C;

For HFE2500-24-R:

- +45°C to +50°C: the max. output power should be de-rated by 1%/°C
- +50°C to +55°C: the max. output power should be de-rated by 2%/°C;
- 8. Following input voltage de-rating shall be considered

Depending on the input supply voltage the following de-rating criteria shall be applied:

All models (except listed separately below)

- 265VAC≥Vin≤170VAC the max. output power equal 1600W;
- 170VAC>Vin≤100VAC the max. output power equal 1200W;
- Vin<100VAC 1%/V from the max. output power at 100VAC.

HFE1600-48/SD and HFE1600-48-R:

- 265VAC≥Vin≤170VAC the max. output power equal 1300W;
- 170VAC>Vin≤100VAC the max. output power equal 1008W;
- Vin<100VAC 1%/V from the max. output power at 100VAC.

HFE1600-32-R:

- 265VAC≥Vin≤170VAC the max. output power equal 1216W;
- 170VAC>Vin≤100VAC the max. output power equal 960W;
- Vin<100VAC 1%/V from the max. output power at 100VAC.

HFE1600-24-R:

- 265VAC≥Vin≤170VAC the max. output power equal 1296W;
- 170VAC>Vin≤100VAC the max. output power equal 960W;
- Vin<100VAC 1%/V from the max. output power at 100VAC.

HFE1600-12-R:

- 265VAC≥Vin≤170VAC the max. output power equal 1284W;
- 170VAC>Vin≤100VAC the max. output power equal 960W;
- Vin<100VAC 1%/V from the max. output power at 100VAC.

HFE1600-12/S-R/001:

- 265VAC≥Vin≤170VAC the max. output power equal 1356W;
- 170VAC>Vin≤100VAC the max. output power equal 960W.
- 265VAC≥Vin≤170VAC the max. output power equal 1920W:
- 170VAC>Vin≤100VAC the max. output power equal 1200W;
- Vin<100VAC 1.3%/V from the max. output power at 100VAC.

HFE2500-24-R:

- 265VAC≥Vin≤170VAC the max. output power equal 1997W;
- 170VAC>Vin≤100VAC the max. output power equal 1200W;
- Vin<100VAC 1.3%/V from the max. output power at 100VAC.

For HFE2500-12/S-R/RE:

- 265VAC≥Vin≤180VAC the max. output power equal 2331W;
- 180VAC≥Vin≤170VAC the max. output power equal 2080W;
- 170VAC>Vin≤100VAC the max. output power equal 1450W;
- Vin<100VAC 1.5%/V from the max. output power at 100VAC.

History Sheet.

Date	Report No.	Change/Modification	Rev. No.
_			
Latest Change / Modification			
This test report is based on CB Test Reports No.31082331.033 and 31182226.024 according to IEC 60950-1:2005 (Second Edition) + Am 1:2009 + Am 2:2013. The only difference in product is in additional redundant bleeder resistors RK73 series by KOA (51kohm, 1/4W) (R304-R307 for HFE1600 single power supply module series and R339-R342 for HFE2500 single power supply module series) and consequently a small modification of the PCB layouts and schematics. Creepage and clearance distances have been reevaluated based on the updated PCB layout.		I	

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ENERGY SOURCE IDENTIFICATION AND CLASSIFICATION TABLE:

(Note 1: Identify the following six (6) energy source forms based on the origin of the energy.)

(Note 2: The identified classification e.g., ES2, TS1, should be with respect to its ability to cause pain or injury on the body or its ability to ignite a combustible material. Any energy source can be declared Class 3 as a worse case classification e.g. PS3, ES3.

Electrically-caused injury (Clause 5):

(Note: Identify type of source, list sub-assembly or circuit designation and corresponding energy source

classification)

Example: +5 V dc input ES1

Source of electrical energy	Corresponding classification (ES)
Primary circuits supplied by a.c. mains	ES3 (steady-state voltage and current)
Accessible terminals of appliance inlet	ES3 (stored capacitance)
Secondary circuit before rectifier of main transformer T104	ES2 (steady-state voltage and current)
Secondary circuit before rectifier of auxiliary transformer T101	ES2 (steady-state voltage and current)
Secondary main output connector	ES1 (steady-state voltage and current)
Secondary auxiliary output connector	ES1 (steady-state voltage and current)
Secondary communication connector	ES1 (steady-state voltage and current)

Electrically-caused fire (Clause 6):

(Note: List sub-assembly or circuit designation and corresponding energy source classification) Example: Battery pack (maximum 85 watts): PS2

Source of power or PIS	Corresponding classification (PS)
All primary circuits and secondary circuits inside the equipment enclosure	PS3
Secondary main output connector	PS3
Secondary auxiliary output connector	PS1
Secondary communication connector	PS1

Injury caused by hazardous substances (Clause 7)

(Note: Specify hazardous chemicals, whether produces ozone or other chemical construction not addressed as part of the component evaluation.)

Example: Liquid in filled component Glycol

Source of hazardous substances	Corresponding chemical
N/A	N/A

Mechanically-caused injury (Clause 8)

(Note: List moving part(s), fan, special installations, etc. & corresponding MS classification based on Table 35.) Example: Wall mount unit

MS2

Source of kinetic/mechanical energy	Corresponding classification (MS)
Sharp edges and corners	MS1
Equipment mass	MS1 (MS2 for complete rack)
Fan blades	MS3 (Assumed)

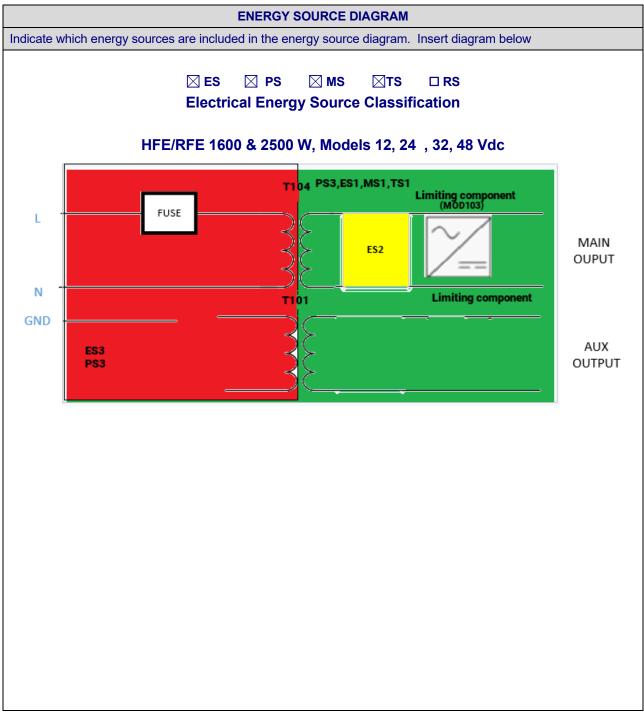
Thermal burn injury (Clause 9)

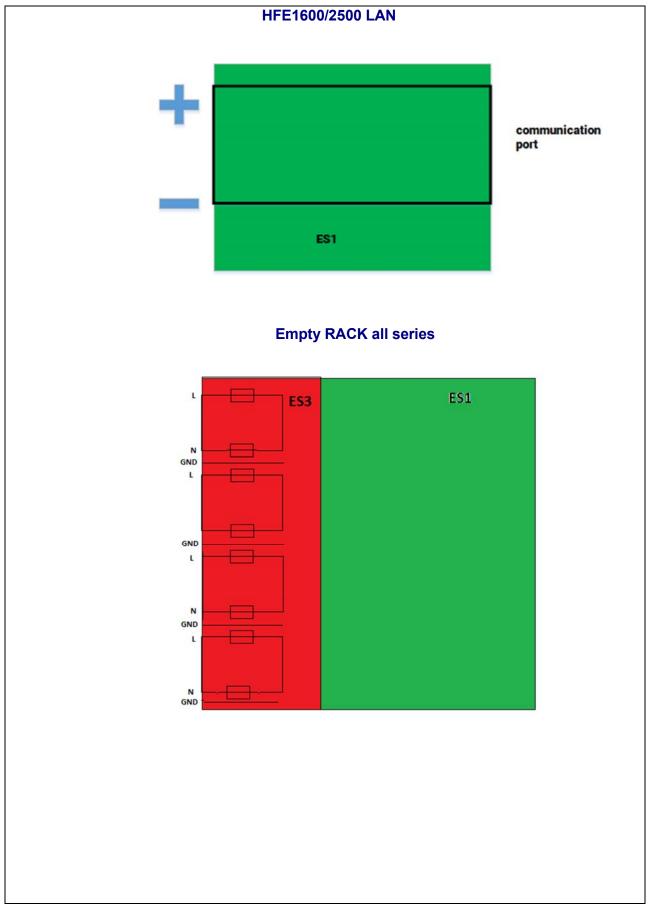
(Note: Identify the surface or support, and corresponding energy source classification based on type of part, location, operating temperature and contact time in Table 38.)

Example: Hand-held scanner – thermoplastic enclosure TS1

Source of thermal energy	Corresponding classification (TS)
--------------------------	-----------------------------------

ENERGY SOURCE IDENTIFICATION AND CLASSIFICATION TABLE:		
Accessible surfaces- front panel TS1		
Radiation (Clause 10)		
(Note: List the types of radiation present in the product and the corresponding energy source classification.) Example: DVD – Class 1 Laser Product RS1		
Type of radiation	Corresponding classification (RS)	
LED signal diode (indicator)	RS1	





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Description of the circuits:

AC input: ES3 (steady state and capacitance), PS3

Primary circuit: ES3, PS3

Secondary circuit of T104 before rectification: ES2, PS3 Secondary circuit of T101 before rectification: ES2, PS3

Main output of the unit: ES1, PS3 Aux output of the unit: ES1, PS2

Communication/signal interface: ES1, PS1

Complete enclosure: TS1

LED: RS1

Mass: MS1 for modules, MS2 for racks

Edges/corners MS1

Fan: MS3 (Not accessible)