



## **Procedure I – Functional Shock**

## <u>i Objective</u>

Designed to represent a shock condition typical of that in operational use. The following conditions are taken directly from Table 516.4 Mil-STD-810E.

### ii Test Conditions

Min	Peak	Duration	Qty		Conditions
Value	(g's)	(mS)			
40G		11	Min	2	To be operational.
			samples		Repeat 3 times for
					each axis.

## iii Analysis of Results

- Perform Visual and Functional checks before testing sample.
- Scope plots of Transient shock using appropriate accelerometer.
- Unit should not glitch or fail during or after each test.
- No mechanical failure / functional non-conformance of product.

#### iv Results

Product Code – NV1-4T5GTH-C Serial Number – 8052700003

- Unit was taken directly from production. Unit was compliant with production standards.
- Unit was tested to above procedure, refer to Appendix A for results
- No mechanical damage or functional failure was observed

Product Code – NV1-4T5GTH-C Serial Number – 8052130010

- Unit was taken directly from production. Unit was compliant with production standards.
- Unit was tested to above procedure, refer to Appendix A for results
- No mechanical damage or functional failure was observed

## **TEST RESULT - PASS**

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# **Procedure IV – Transit Drop**

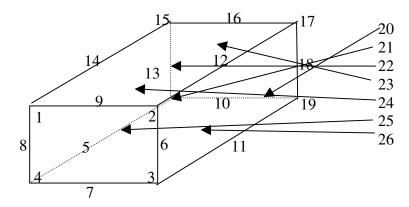
## v Objective

Designed to determine the structural and functional integrity of the unit in its packaged condition. The packaged condition in this case is a single unit packed in an outer cardboard box filled with expandable foam.

### vi Test Conditions

Using table 516.4 – II, the product should be dropped according to the following:

- Drop height = 122cm
- Total Drops = 26.
- Sample size = 5 max.
- Each corner/edge/ face to be tested = 26.



Use the following table and the diagram above to complete the drop sequence.

Sample No	Serial Number	Surface No
1	8051670013	1
1	8051670013	3
1	8051670013	26
1	8051670013	13
1	8051670013	23
1	8051670013	2
1	8051670013	4
1	8051670013	10
1	8051670013	24
2	8051670014	16
2	8051670014	9
2	8051670014	7
2	8051670014	18
2	8051670014	22
2	8051670014	15
2	8051670014	20

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2	8051670014	14
3	8052130008	12
3	8052130008	11
3	8052130008	25
3	8052130008	17
3	8052130008	19
3	8052130008	21
3	8052130008	5
3	8052130008	6
3	8052130008	8

### vii Analysis of Results

- Conduct visual and functional tests on each sample prior to start.
- Document impact results (photos if necessary) for each sample.
- No mechanical failure / functional non-conformance of product.

### viii Results

Sample 1

Product Code - NV1-350FF-N3-C

Serial Number – 8051670013

- Unit was taken directly from production line. Unit was compliant with production standards.
- No visible damage to UUT box.
- No visible damage or audible noise of assembly
- Unit PASSED final test

Sample 2

Product Code - NV1-350FF-N3-C

Serial Number – 8051670014

- Unit was taken directly from production line. Unit was compliant with production standards.
- No visible damage to UUT box.
- No visible damage to assembly.
- Unit PASSED final test

Sample 3

Product Code – NV1-4T5GTH

Serial Number – 8052130008

- Unit was taken directly from production line. Unit was compliant with production standards.
- No visible damage to UUT box.
- No visible damage or audible noise of assembly
- Unit PASSED final test

## **TEST RESULT - PASS**

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## **Procedure VI – Bench Handling**

## ix Objective

Designed to test the ability of the product to withstand typical bench manual handling during operational / servicing use.

#### x Test Conditions

- Use a test bench with a thickness of at least 4.25cm
- With unit switched off.
- With the unit sat on its normal side (i.e. with label facing upwards).
- Lift one end of the unit to 100mm above surface of the bench.
- Repeat drop 4 times in total.

#### xi Analysis of Results

- Conduct visual and functional tests on each sample prior to start.
- No mechanical failure / functional non-conformance of product.
- Document the results.

#### <u>xii Results</u>

Product Code - NV1-4T5GTH-C Serial Number - 8052130009

- Unit was taken directly from production line. Unit was compliant with production standards.
- No visible damage to UUT after tests.
- No visible damage or audible noise of assembly after tests were observed.
- Unit PASSED final test

#### **TEST RESULT - PASS**

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## **APPENDIX A – PROCEDURE I RESULTS**

**CLIENT:** Lambda UK

Kingsley Avenue

Ilfracombe Devon **EX34 8ES**  **CERTIFICATE NUMBER** 

SJ200006-001 Issue 1

**PROJECT NUMBER** 

SJ200006/DHG

CLIENT'S ORDER NUMBER

967850, dated 3 October 2005

**INCOMING RELEASE NOTE** 

Not released. Delivered on Advice Note 12562

**DATE OF RECEIPT** 

10 October 2005

TEST ITEM(S)

Power Supply Units:

Type No.	Product Code	Serial Nos.	
1317944 <u>1</u> 1297-	7 <b>5</b> \\ <b>∕</b> 2 <b>!-4</b> ff5GTH-C	8052700003	8052130010

**NUMBER OF ITEMS TESTED** 

**TEST SPECIFICATION / ISSUE** 

MIL-STD-810E

**DATE OF TEST** 

28 October 2005

**TEST(S) APPLIED** 

the following conditions:

Shock type:

Shock test levels:

Terminal peak saw-tooth Peak value: 40g

Duration:

11ms

Shock Test (Functional) to MIL-STD-810E, Method 516.4 Procedure I under

Number of shocks:

3 in each direction of each of the three major

orthogonal axes (18 in total)

Mounting:

Units attached to a sub base-plate using built-in bolt

Function tests:

The output voltages and currents for each unit to be

checked on completion of shocks in each test axis

**RESULT(S) OF TEST** 

No damage to any of the test samples was observed. See Continuation

Page for tabulated results of test measurements

Date . . . 17th November 2005

R Harris **Authorised Signatory** 

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TEST HOUSE CERTIFICATE SJ200006-001 Issue 1

#### CONTINUATION PAGE

## RESULT(S) OF TEST

NVI-4T56TH-C S/N 8052700003	CH1		CH2		CH3		CH4	
1111 1100111 0 0/11 0002/10000	V	Α	V	Α	V	Α	V	Α
Pre-Test	11.9	15	4.74	10	23.83	2.5	11.9	2
Post 6 Shocks	11.89	15	4.95	10	23.95	2.5	11.95	2
Post 12 Shocks	11.92	15	4.77	10	23.87	2.5	11.95	2
Post 18 Shocks	11.89	15	4.77	10	23.83	2.5	11.95	2

NVI-4T56TH-C S/N 8052130010								
	CH1		CH	12	(	CH3	CH4	
	V	Α	V	Α	V	Α	V	Α
Pre-Test	11.92	15	4.82	10	24.01	2.5	11.84	2
Post 6 Shocks	11.92	15	4.83	10	24.03	2.5	11.84	2
Post 12 Shocks	11.92	15	4.82	10	24.06	2.5	11.87	2
Post 18 Shocks	11.94	15	4.82	10	24.05	2.5	11.81	2

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